

# Precision Z Stage

### e.g., for compact XYZ combinations with M-511 series



### M-501

- Extremely high-resolution encoder
- ActiveDrive Motor
- Zero-play ball screws
- Noncontact limit and reference switches
- Stress-relieved aluminum base for high stability
- Self-locking to 10 kg

Motion	Unit	Tolerance	M-501.1DG	M-501.1PD
Active axes			Z	Z
Travel range in Z	mm		12.5	12.5
Maximum velocity in Z, unloaded	mm/s		1	3
Angular error E_AZ	μrad	Тур.	±150	±150
Angular error E BZ	μrad	Typ.	±150	±150

Positioning	Unit	Tolerance	M-501.1DG	M-501.1PD
Minimum incremental motion in Z	μm	Тур.	0.1	0.1
Unidirectional repeatability in Z	μm	Тур.	±0.05	±0.05
Bidirectional repeatability in Z	μm	Тур.	6	6
Reference switch			Hall effect	Hall effect
Reference switch repeatability	μm		1	1
Limit switches			Hall effect	Hall effect
Integrated sensor			Incremental rotary encoder	Incremental rotary encoder
Sensor signal			A/B quadrature, RS-422	A/B quadrature, RS-422
Sensor resolution	Cts./rev.		2048	40960

<b>Drive Properties</b>	Unit	Tolerance	M-501.1DG	M-501.1PD
Drive type			DC gear motor	DC motor with ActiveDrive
Nominal voltage	V		12	24
Maximum power consumption	w		4	17
Drive force in positive direction of motion in Z	N	Тур.	100	50
Drive force in negative direction of motion in Z	N	Тур.	100	50
Torque constant	N·m/A	Тур.	14.5	34.6
Number of pole pairs			1	1



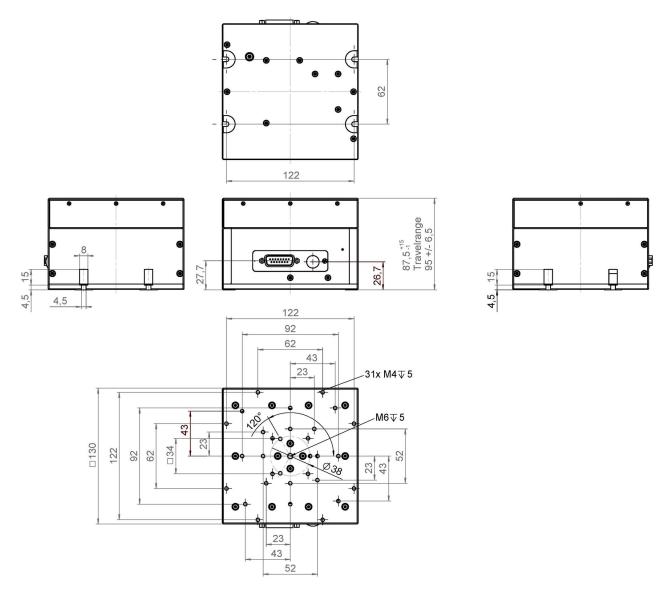
Mechanical Properties	Unit	Tolerance	M-501.1DG	M-501.1PD
Permissible push force in Z	N	Max.	100	50
Permissible torque in $\theta X$	N⋅m	Max.	40	40
Permissible torque in $\theta Y$	N⋅m	Max.	20	20
Permissible torque in $\theta Z$	N⋅m	Max.	20	20
Holding force in Z, passive	N		100	20
Drive screw type			Ball screw	Ball screw
Drive screw pitch	mm		1	1
Gear ratio i			80 : 26 + 29,6 : 1 gearing (91 : 1)	80:26
Guide			Crossed roller guide	Crossed roller guide
Overall mass	g		2600	2600
Material			Anodized aluminum	Anodized aluminum

Miscellaneous	Unit	M-501.1DG	M-501.1PD
Operating temperature range	°C	-20 to 50	10 to 50
Connector		D-sub 15 (m)	D-sub 15 (m)
Recommended controllers / drivers		C-863 C-884	C-863 C-884

At PI, technical data is specified at 22 ±3 °C. Unless otherwise stated, the values are for unloaded conditions. Some properties are interdependent. The designation "typ." indicates a statistical average for a property; it does not indicate a guaranteed value for every product supplied. During the final inspection of a product, only selected properties are analyzed, not all. Please note that some product characteristics may deteriorate with increasing operating time.



# Drawings / Images



M-501, dimensions in mm. Note that a comma is used in the drawings instead of a decimal point.

# **Order Information**

#### M-501.1DG

Precision Z stage; DC gear motor; 12.5 mm travel range; 100 N load capacity; 1 mm/s maximum velocity; incremental rotary encoder, 2048 counts/rev sensor resolution, A/B quadrature, RS-422

#### M-501.1PD

Precision Z stage; DC motor with ActiveDrive; 12.5 mm travel range; 50 N load capacity; 3 mm/s maximum velocity; incremental rotary encoder, 40960 counts/rev sensor resolution, A/B quadrature, RS-422