

## PILine® Motion Controller

For Ultrasonic Piezo Motors, 2 Axes, Inexpensive and Compact



### C-877.2U12

- Integrated power amplifier
- PID servo control with dynamic parameter switching
- Macro programmable for stand-alone functionality
- Data recorder
- Daisy chain networking
- Extensive software support, e.g., for NI LabVIEW, C, C++, MATLAB, Python

#### Servo controller and power amplifier

Two-axis benchtop device with special PID controller for ultrasonic piezo motors. Network capable with up to 16 units on a single interface. Integrated power amplifier for PILine® performance class 1 and 2 drives and positioners.

### Interfaces and communication, encoder input

USB and RS-232 interfaces for commanding. I/O lines for automation. Differential signal transmission (A/B). TTL inputs for limit and reference point switches.

### **Extensive functions, software support**

Powerful macro command language. Nonvolatile macro storage, e.g., for stand-alone operation with autostart macro. Data recorder. ID chip detection for fast startup. PID controller, parameter changing during operation. Extensive software support, e.g., for NI LabVIEW, C, C++, MATLAB, Python. PIMikroMove user software.

### Fields of application

- Micromanipulation
- Automation
- Biotechnology
- Sample manipulation
- Sample positioning
- Optical measuring technology



# **Specifications**

	C-877.2U12
Function	Controller for positioning or scanning stages with performance class 1 and 2 PILine® ultrasonic piezo motors
Axes	2

Motion and control	C-877.2U12
Controller type	PID controller, parameter changing during operation
Servo cycle time	100 μs
Profile generator	Point-to-point motion. Trapezoidal velocity profile.
Encoder input	A/B quadrature TTL level, differential according to RS-422
Stall detection	Automatic motor stop when a programmable position error is exceeded
Limit switches	2 × TTL (programmable polarity)
Reference point switch	1×TTL

Electrical properties	C-877.2U12
Max. output power per axis	24 W
Max. output voltage per axis	200 V <sub>pp</sub> , 71 V <sub>eff</sub>

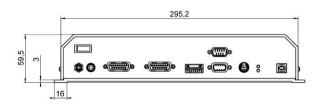
Interfaces and operation	C-877.2U12
Communication interfaces	USB; RS-232
Motor / sensor connection	2 x Sub-D 15 (f)
Controller network	Up to 16 units on a single interface
I/O lines	4 digital inputs (5 V TTL), 4 digital outputs (5 V TTL)
Command set	PI General Command Set (GCS)
User software	PIMikroMove
Application programming interfaces	API for C / C++ / C# / VB.NET / MATLAB / Python, drivers for NI LabVIEW
Supported functions	Startup macro. Data recorder for recording operating data such as motor voltage, velocity, position or position error. Internal safety circuitry: Watchdog timer. ID chip detection.

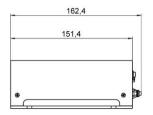
Miscellaneous	C-877.2U12
Operating voltage	24 V DC from external power adapter (in the scope of delivery)
Max. current consumption	600 mA plus motor current (max. 4 A)
Operating temperature range	5 to 40 °C
Mass	1.62 kg
Dimensions	312 mm × 104.7 mm × 59.5 mm (incl. mounting rails)

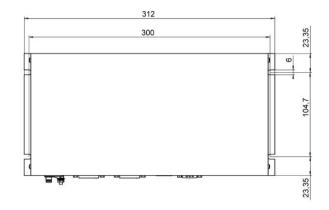
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# **Drawings / Images**







C-877.2U12, dimensions in mm

### **Ordering Information**

### C-877.2U12

PILine® Controller, 2 axes, with USB and RS-232 interfaces, I/O, networkable via daisy chain

### **Accessories**

### C-862.CN

Network cable for daisy chain network, 30 cm

### C-862.CN1

Network cable for daisy chain network, 1 m

#### C-862.CN2

Network cable for daisy chain network, 3 m

### C-170.PB

Pushbutton box with 4 buttons and 4 LEDs

### C-170.IO

I/O cable, 2 m, open end