## AIR Ultra Precision Rotation Stages



Rotation Stage with Air Bearing



UPR-270 AIR
UPR-160 AIR


## PImicos

Plglide RM Rotation Stage with Air Bearings
Friction-Free, Ideal for Indexing, Positioning, Scanning, Measuring Technology


## A-62x

- Cleanroom compatible
- Motion platform diameter from 50 mm to 300 mm
- Load capacity to 4170 N
- Eccentricity and flatness < 200 nm
- Can be mounted vertically or horizontally


## Product overview

The PIglide RM series of motorized rotation stages are designed for accuracy, precision, high stiffness, and ease of use, and can be mounted in any orientation.
Various options can be combined to create a solution ideal for point-to-point indexing or constant velocity scanning.
The RM stages offer superior travel accuracy, flatness, and wobble performance. Because they are friction free and require no maintenance or lubrication, they are ideal for use in cleanrooms.

## 3-Phase torque motor

- Brushless
- Slotless
- Low cogging torque

Absolute encoder (optional)
Absolute encoders supply explicit position information that enables immediate determination of the position. Therefore, no referencing is necessary when switching on and this increases efficiency and safety during operation.

## Accessories and options

- Encoder
- Optional tip/tilt platform
- Custom mounting flanges
- Vacuum feedthrough
- Slip rings
- Plglide filter and air preparation kits
- Single or multi-axis motion controllers and servo drives
- Base plates made of granite and systems for reducing vibration


## Application fields

Optical alignment, metrology, inspection systems, calibration, scanning.

| Motion | Unit | Toleranсе | $\begin{aligned} & \text { A-621. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{array}{\|l\|} \hline \text { A-621. } \\ \text { 025B1 } \end{array}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025B1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 050B1 } \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & \text { 050B1 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Active axes |  |  | $\theta$ O | $\theta Z$ | $\theta$ O | $\theta Z$ | $\theta Z$ | $\theta$ Z | $\theta$ Z | $\theta Z$ |
| Rotation range in $\theta Z$ | - |  | 360 | 360 | 360 | 360 | 360 | 360 | 360 | 360 |
| Maximum angular velocity in $\theta Z$, unloaded | 1/min |  | 1500 | 1500 | 7200 | 7200 | 7200 | 7200 | 3600 | 3600 |
| Linear crosstalk in X with motion in $\theta Z$ | $\mu \mathrm{m}$ | max. | $\pm 0.15$ | $\pm 0.15$ | $\pm 0.087$ | $\pm 0.087$ | $\pm 0.087$ | $\pm 0.087$ | $\pm 0.05$ | $\pm 0.05$ |
| Linear crosstalk in $Y$ with motion in $\theta Z$ | $\mu \mathrm{m}$ | max. | $\pm 0.15$ | $\pm 0.15$ | $\pm 0.087$ | $\pm 0.087$ | $\pm 0.087$ | $\pm 0.087$ | $\pm 0.05$ | $\pm 0.05$ |
| Linear crosstalk in Z with motion in $\theta Z$ | $\mu \mathrm{m}$ | max. | $\pm 0.05$ | $\pm 0.05$ | $\pm 0.037$ | $\pm 0.037$ | $\pm 0.037$ | $\pm 0.037$ | $\pm 0.025$ | $\pm 0.025$ |
| Rotational crosstalk in $\theta \mathrm{X}$ with motion in $\theta \mathrm{Z}$ | $\mu \mathrm{rad}$ | max. | $\pm 2.5$ | $\pm 2.5$ | $\pm 1.5$ | $\pm 1.5$ | $\pm 1.5$ | $\pm 1.5$ | $\pm 1$ | $\pm 1$ |
| Rotational crosstalk in $\theta \mathrm{Y}$ with motion in $\theta Z$ | $\mu \mathrm{rad}$ | max. | $\pm 2.5$ | $\pm 2.5$ | $\pm 1.5$ | $\pm 1.5$ | $\pm 1.5$ | $\pm 1.5$ | $\pm 1$ | $\pm 1$ |


| Positioning | Unit | Tolerance | $\begin{aligned} & \text { A-621. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{aligned} & \text { A-621. } \\ & \text { 025B1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025B1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 050B1 } \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & \text { 050B1 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bidirectional repeatability in $\theta Z$ | $\mu \mathrm{rad}$ | typ. | $\pm 4$ | $\pm 4$ | $\pm 4$ | $\pm 4$ | $\pm 4$ | $\pm 4$ | $\pm 4$ | $\pm 4$ |
| Positioning accuracy in $\theta z$, calibrated | $\mu \mathrm{rad}$ | typ. | $\pm 8$ | $\pm 8$ | $\pm 8$ | $\pm 8$ | $\pm 8$ | $\pm 8$ | $\pm 8$ | $\pm 8$ |
| Integrated sensor |  |  | Incremental angle-measuring system | Absolute angle-measuring system | Incremental angle-measuring system | Absolute angle-measuring system | Incremental angle-measuring system | Absolute angle-measuring system | Incremental angle-measuring system | Absolute angle-measuring system |
| Sensor signal |  |  | $\mathrm{Sin} / \cos , 1 \mathrm{~V}$ peak-peak | BiSS-C | $\mathrm{Sin} / \cos , 1 \mathrm{~V}$ <br> peak-peak | BiSS-C | $\mathrm{Sin} / \cos , 1 \mathrm{~V}$ <br> peak-peak | BiSS-C | Sin/cos, 1 V peak-peak | BiSS-C |
| Sensor resolution | nm |  | 0.047 | 0.015 | 0.024 | 0.015 | 0.024 | 0.015 | 0.016 | 0.015 |
| Sensor signal periods / U |  |  | 8192 |  | 15744 |  | 15744 |  | 23600 |  |
| Sensor resolution, rotational | $\mu \mathrm{rad}$ |  | 0.047 | 0.0015 | 0.024 | 0.0015 | 0.016 | 0.0015 | 0.016 | 0.0015 |
| Reference switch |  |  | 1 / revolution, differential pulse over one sensor signal period, 1 V peakpeak |  | 1 / revolution, differential pulse over one sensor signal period, 1 V peakpeak |  | 1 / revolution, differential pulse over one sensor signal period, 1 V peakpeak |  | 1 / revolution, differential pulse over one sensor signal period, 1 V peakpeak |  |


| Drive Properties | Unit | Tolerance | $\begin{aligned} & \text { A-621. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{array}{\|l\|} \hline \text { A-621. } \\ \text { 025B1 } \end{array}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025B1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & 050 B 1 \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & 050 \mathrm{~B} 1 \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Drive type |  |  | Electric mo-tor/Magnetic direct drive/Ironless 3-phase torque motor | Electric mo-tor/Magnetic direct drive/Ironless 3-phase torque motor | Electric mo-tor/Magnetic direct drive/Ironless 3-phase torque motor | Electric mo-tor/Magnetic direct drive/Ironless 3-phase torque motor | Electric mo-tor/Magnetic direct drive/Ironless 3-phase torque motor | Electric mo-tor/Magnetic direct drive/Ironless 3 -phase torque motor | Electric mo-tor/Magnetic direct drive/Ironless 3-phase torque motor | Electric mo-tor/Magnetic direct drive/Ironless 3-phase torque motor |
| Nominal voltage | v |  | 48 | 48 | 48 | 48 | 48 | 48 | 48 | 48 |
| Peak voltage | V |  | 80 | 80 | 80 | 80 | 80 | 80 | 80 | 80 |
| Nominal current, RMS | A | typ. | 3.3 | 3.3 | 3.1 | 3.1 | 3.1 | 3.1 | 2.3 | 2.3 |
| Peak current, RMS | A | typ. | 9.9 | 9.9 | 9.3 | 9.3 | 9.3 | 9.3 | 6.9 | 6.9 |
| Drive torque counterclockwise in $\theta Z$ | $N \cdot m$ | max. | 0.07 | 0.07 | 0.7 | 0.7 | 0.7 | 0.7 | 1.57 | 1.57 |
| Drive torque clockwise in $\theta Z$ | $N \cdot m$ | max. | 0.07 | 0.07 | 0.7 | 0.7 | 0.7 | 0.7 | 1.57 | 1.57 |
| Peak torque counterclockwise in $\theta Z$ | $\mathrm{N} \cdot \mathrm{m}$ | max. | 0.21 | 0.21 | 2.1 | 2.1 | 2.1 | 2.1 | 4.71 | 4.71 |
| Peak torque clockwise in $\theta Z$ | $\mathrm{N} \cdot \mathrm{m}$ | max. | 0.21 | 0.21 | 2.1 | 2.1 | 2.1 | 2.1 | 4.71 | 4.71 |
| Torque constant | $\mathrm{N} \cdot \mathrm{m} / \mathrm{A}$ | typ. | 0.03 | 0.03 | 0.26 | 0.26 | 0.26 | 0.26 | 0.59 | 0.59 |
| Resistance phase-phase | $\Omega$ | typ. | 2.7 | 2.7 | 4.2 | 4.2 | 4.2 | 4.2 | 6.7 | 6.7 |
| Inductance phase-phase | mH |  | 0.1 | 0.1 | 0.4 | 0.4 | 0.4 | 0.4 | 0.9 | 0.9 |
| Back EMF, phase-phase, rotational | V/KRPM | max. | 4.1 | 4.1 | 31.8 | 31.8 | 31.8 | 31.8 | 71 | 71 |
| Number of pole pairs |  |  | 6 | 6 | 14 | 14 | 14 | 14 | 24 | 24 |


| Mechanical Properties | Unit | Tolerance | $\begin{aligned} & \text { A-621. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{aligned} & \text { A-621. } \\ & \text { 025B1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025B1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 050B1 } \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & \text { 050B1 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bearing type |  |  | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload |
| Journal length | mm |  | 25 | 25 | 25 | 25 | 50 | 50 | 50 | 50 |
| Stiffness in $X$ | $N / \mu \mathrm{m}$ |  | 8 | 8 | 18 | 18 | 35 | 35 | 64 | 64 |
| Stiffness in $Y$ | $\mathrm{N} / \mu \mathrm{m}$ |  | 8 | 8 | 18 | 18 | 35 | 35 | 64 | 64 |
| Stiffness in Z | $\mathrm{N} / \mu \mathrm{m}$ |  | 26 | 26 | 96 | 96 | 96 | 96 | 210 | 210 |
| Bewegte Masse in $\theta Z$, unbelastet | g |  | 400 | 400 | 1200 | 1200 | 1400 | 1400 | 3200 | 3200 |
| Moment of inertia in $\theta Z$, unloaded | $\mathrm{kg} \cdot \mathrm{mm}^{2}$ | $\pm 20 \%$ | 117 | 117 | 1740 | 1740 | 1780 | 1780 | 9930 | 9930 |
| Permissible push force in X | N | max. | 57 | 57 | 115 | 115 | 229 | 229 | 344 | 344 |
| Permissible push force in Y | N | max. | 57 | 57 | 115 | 115 | 229 | 229 | 344 | 344 |
| Permissible push force in Z | N | max. | 134 | 134 | 536 | 536 | 536 | 536 | 1206 | 1206 |
| Permissible pull force in $X$ | N | max. | 57 | 57 | 115 | 115 | 229 | 229 | 344 | 344 |
| Permissible pull force in $Y$ | N | max. | 57 | 57 | 115 | 115 | 229 | 229 | 344 | 344 |
| Permissible pull force in Z | N | max. | 134 | 134 | 536 | 536 | 536 | 536 | 1206 | 1206 |
| Permissible torque in $\theta x$ | $\mathrm{N} \cdot \mathrm{m}$ | max. | 0.57 | 0.57 | 1.7 | 1.7 | 4.52 | 4.52 | 22.6 | 22.6 |
| Permissible torque in $\theta Y$ | $\mathrm{N} \cdot \mathrm{m}$ | max. | 0.57 | 0.57 | 1.7 | 1.7 | 4.52 | 4.52 | 22.6 | 22.6 |
| Overall mass | g |  | 1200 | 1200 | 3100 | 3100 | 4500 | 4500 | 8600 | 8600 |
| Material |  |  | Aluminum, stainless steel | Aluminum, stainless steel | Aluminum, stainless steel | Aluminum, stainless steel | Aluminum, stainless steel | Aluminum, stainless steel | Aluminum, stainless steel | Aluminum, stainless steel |


| Miscellaneous | Unit | Tolerance | $\begin{aligned} & \text { A-621. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{aligned} & \text { A-621. } \\ & \text { 025B1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 025B1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-623. } \\ & \text { 050B1 } \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & \text { 050A1 } \end{aligned}$ | $\begin{aligned} & \text { A-624. } \\ & \text { 050B1 } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Connector |  |  | $\begin{aligned} & \text { D-sub 9W4 } \\ & \text { (m) } \end{aligned}$ | $\begin{aligned} & \text { D-sub 9W4 } \\ & (\mathrm{m}) \end{aligned}$ | $\begin{aligned} & \text { D-sub 9W4 } \\ & (\mathrm{m}) \end{aligned}$ | $\begin{aligned} & \text { D-sub 9W4 } \\ & (\mathrm{m}) \end{aligned}$ | $\begin{aligned} & \text { D-sub 9W4 } \\ & (\mathrm{m}) \end{aligned}$ | $\begin{aligned} & \text { D-sub 9W4 } \\ & (\mathrm{m}) \end{aligned}$ | $\begin{aligned} & \text { D-sub 9W4 } \\ & \text { (m) } \end{aligned}$ | $\begin{aligned} & \text { D-sub 9W4 } \\ & (\mathrm{m}) \end{aligned}$ |
| Sensor connector |  |  | $\begin{aligned} & \text { D-sub } 15- \\ & \text { pole }(\mathrm{m}) \end{aligned}$ | D-sub 15pole (m) | $\begin{aligned} & \text { D-sub 15- } \\ & \text { pole (m) } \end{aligned}$ | D-sub 15pole (m) | $\begin{aligned} & \text { D-sub 15- } \\ & \text { pole (m) } \end{aligned}$ | D-sub 15pole (m) | D-sub 15pole (m) | D-sub 15pole (m) |
| Operating pressure | kPa |  | 515 to 585 | 515 to 585 | 515 to 585 | 515 to 585 | 515 to 585 | 515 to 585 | 515 to 585 | 515 to 585 |
| Air consumption | L/min | max. | 56 | 56 | 56 | 56 | 56 | 56 | 56 | 56 |
| Air quality |  |  | Clean (filtered up to 1. $0 \mu \mathrm{~m}$ or better) ISO 8573-1 class 1 Oil free - ISO 8573-1 class 1 Dry $\left(-15{ }^{\circ} \mathrm{C}\right.$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1. $0 \mu \mathrm{~m}$ or better) ISO 8573-1 class 1 Oil free - ISO 8573-1 class 1 Dry ( $-15{ }^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1. $0 \mu \mathrm{~m}$ or better) ISO 8573-1 class 1 Oil free - ISO 8573-1 class 1 Dry $\left(-15^{\circ} \mathrm{C}\right.$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1. $0 \mu \mathrm{~m}$ or better) ISO 8573-1 class 1 Oil free - ISO 8573-1 class 1 Dry $\left(-15{ }^{\circ} \mathrm{C}\right.$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1. $0 \mu \mathrm{~m}$ or better) ISO 8573-1 class 1 Oil free - ISO 8573-1 class 1 Dry ( $-15{ }^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1. $0 \mu \mathrm{~m}$ or better) ISO 8573-1 class 1 Oil free - ISO 8573-1 class 1 Dry $\left(-15^{\circ} \mathrm{C}\right.$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1. $0 \mu \mathrm{~m}$ or better) ISO 8573-1 class 1 Oil free - ISO 8573-1 class 1 Dry $\left(-15^{\circ} \mathrm{C}\right.$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1. $0 \mu \mathrm{~m}$ or better) ISO 8573-1 class 1 Oil free - ISO 8573-1 class 1 Dry (-15 ${ }^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 class 3 |
| Recommended controllers / drivers |  |  | $\begin{aligned} & A-81 x, A- \\ & 82 x \end{aligned}$ | $\begin{aligned} & \text { A-81x, A- } \\ & 82 x \end{aligned}$ | $\begin{aligned} & A-81 x, A- \\ & 82 x \end{aligned}$ | $\begin{aligned} & A-81 x, A- \\ & 82 x \end{aligned}$ | $\begin{aligned} & A-81 x, A- \\ & 82 x \end{aligned}$ | $\begin{aligned} & A-81 x, A- \\ & 82 x \end{aligned}$ | $\begin{aligned} & A-81 x, A- \\ & 82 x \end{aligned}$ | $\begin{aligned} & A-81 x, A- \\ & 82 x \end{aligned}$ |
| Operating temperature range | ${ }^{\circ} \mathrm{C}$ |  | 15 to 25 | 15 to 25 | 15 to 25 | 15 to 25 | 15 to 25 | 15 to 25 | 15 to 25 | 15 to 25 |


| Motion | Unit | Tolerance | A-625.065A1 | A-625.065B1 | A-627.075A1 | A-627.075B1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Active axes |  |  | $\theta Z$ | өZ | 日Z | $\theta Z$ |
| Rotation range in $\theta$ Z | - |  | 360 | 360 | 360 | 360 |
| Maximum angular velocity in $\theta Z$, unloaded | $1 /$ min |  | 3000 | 3000 | 3000 | 3000 |
| Linear crosstalk in X with motion in $\theta Z$ | $\mu \mathrm{m}$ | max. | $\pm 0.05$ | $\pm 0.05$ | $\pm 0.037$ | $\pm 0.037$ |
| Linear crosstalk in $Y$ with motion in $\theta Z$ | $\mu \mathrm{m}$ | max. | $\pm 0.05$ | $\pm 0.05$ | $\pm 0.037$ | $\pm 0.037$ |
| Linear crosstalk in $Z$ with motion in $\theta Z$ | $\mu \mathrm{m}$ | max. | $\pm 0.025$ | $\pm 0.025$ | $\pm 0.02$ | $\pm 0.02$ |
| Rotational crosstalk in $\theta \mathrm{X}$ with motion in $\theta Z$ | $\mu \mathrm{rad}$ | max. | $\pm 1$ | $\pm 1$ | $\pm 0.5$ | $\pm 0.5$ |
| Rotational crosstalk in $\theta \mathrm{Y}$ with motion in $\theta Z$ | $\mu \mathrm{rad}$ | max. | $\pm 1$ | $\pm 1$ | $\pm 0.5$ | $\pm 0.5$ |


| Positioning | Unit | Tolerance | A-625.065A1 | A-625.065B1 | A-627.075A1 | A-627.075B1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bidirectional repeatability in $\theta Z$ | $\mu \mathrm{rad}$ | typ. | $\pm 4$ | $\pm 4$ | $\pm 4$ | $\pm 4$ |
| Positioning accuracy in $\theta z$, calibrated | $\mu \mathrm{rad}$ | typ. | $\pm 8$ | $\pm 8$ | $\pm 8$ | $\pm 8$ |
| Integrated sensor |  |  | Incremental angle-measuring system | Absolute angle-measuring system | Incremental angle-measuring system | Absolute angle-measuring system |
| Sensor signal |  |  | Sin/cos, 1 V peak-peak | BiSS-C | $\mathrm{Sin} / \mathrm{cos}, 1 \mathrm{~V}$ peak-peak | Biss-C |
| Sensor resolution | nm |  | 0.012 | 0.015 | 0.008 | 0.015 |
| Sensor signal periods / U |  |  | 31488 |  | 47200 |  |
| Sensor resolution, rotational | $\mu \mathrm{rad}$ |  | 0.012 | 0.0015 | 0.008 | 0.0015 |
| Reference switch |  |  | 1 / revolution, one count over one step of the encoder, synchronized to output signal | 1 / revolution, one count over one step of the encoder, synchronized to output signal | 1 / revolution, differential pulse over one sensor signal period, 1 V peakpeak |  |


| Drive Properties | Unit | Tolerance | A-625.065A1 | A-625.065B1 | A-627.075A1 | A-627.075B1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Drive type |  |  | Electric motor/Magnetic direct drive/Ironless 3phase torque motor | Electric motor/Magnetic direct drive/Ironless 3phase torque motor | Electric motor/Magnetic direct drive/Ironless 3phase torque motor | Electric motor/Magnetic direct drive/Ironless 3phase torque motor |
| Nominal voltage | V |  | 48 | 48 | 48 | 48 |
| Peak voltage | V |  | 80 | 80 | 80 | 80 |
| Nominal current, RMS | A | typ. | 2.3 | 2.3 | 4.5 | 4.5 |
| Peak current, RMS | A | typ. | 6.9 | 6.9 | 13.9 | 13.9 |
| Drive torque counterclockwise in $\theta Z$ | $N \cdot m$ | max. | 1.57 | 1.57 | 2.82 | 2.82 |
| Drive torque clockwise in $\theta Z$ | $N \cdot m$ | max. | 1.57 | 1.57 | 2.82 | 2.82 |
| Peak torque counterclockwise in $\theta Z$ | $N \cdot m$ | max. | 4.71 | 4.71 | 8.46 | 8.46 |
| Peak torque clockwise in日Z | $\mathrm{N} \cdot \mathrm{m}$ | max. | 4.71 | 4.71 | 8.46 | 8.46 |
| Torque constant | $\mathrm{N} \cdot \mathrm{m} / \mathrm{A}$ | typ. | 0.59 | 0.59 | 0.61 | 0.61 |
| Resistance phase-phase | $\Omega$ | typ. | 6.7 | 6.7 | 4.5 | 4.5 |
| Inductance phase-phase | mH |  | 0.9 | 0.9 | 0.6 | 0.6 |
| Back EMF, phase-phase, rotational | V/KRPM | max. | 71 | 71 | 74 | 74 |
| Number of pole pairs |  |  | 24 | 24 | 32 | 32 |


| Mechanical Properties | Unit | Tolerance | A-625.065A1 | A-625.065B1 | A-627.075A1 | A-627.075B1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bearing type |  |  | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload | Air bearings/Air bearings with air preload |
| Journal length | mm |  | 65 | 65 | 75 | 75 |
| Stiffness in $X$ | $\mathrm{N} / \mu \mathrm{m}$ |  | 110 | 110 | 204 | 204 |
| Stiffness in $Y$ | $\mathrm{N} / \mu \mathrm{m}$ |  | 110 | 110 | 204 | 204 |
| Stiffness in Z | $\mathrm{N} / \mu \mathrm{m}$ |  | 385 | 385 | 788 | 788 |
| Bewegte Masse in $\theta Z$, unbelastet | g |  | 6900 | 6900 | 21500 | 21500 |
| Moment of inertia in $\theta Z$, unloaded | $\mathrm{kg} \cdot \mathrm{mm}^{2}$ | $\pm 20 \%$ | 31730 | 31730 | 195200 | 195200 |
| Permissible push force in X | N | max. | 577 | 577 | 1203 | 1203 |
| Permissible push force in Y | N | max. | 577 | 577 | 1203 | 1203 |
| Permissible push force in Z | N | max. | 2144 | 2144 | 4244 | 4244 |
| Permissible pull force in X | N | max. | 577 | 577 | 1203 | 1203 |
| Permissible pull force in $Y$ | N | max. | 577 | 577 | 1203 | 1203 |
| Permissible pull force in Z | N | max. | 2144 | 2144 | 4244 | 4244 |
| Permissible torque in $\theta x$ | $\mathrm{N} \cdot \mathrm{m}$ | max. | 39.6 | 39.6 | 141.3 | 141.3 |
| Permissible torque in $\theta Y$ | $N \cdot m$ | max. | 39.6 | 39.6 | 141.3 | 141.3 |
| Overall mass | g |  | 14000 | 14000 | 50000 | 50000 |
| Material |  |  | Aluminum, stainless steel | Aluminum, stainless steel | Aluminum, stainless steel | Aluminum, stainless steel |


| Miscellaneous | Unit | Tolerance | A-625.065A1 | A-625.065B1 | A-627.075A1 | A-627.075B1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Connector |  |  | D-sub 9W4 (m) | D-sub 9W4 (m) | D-sub 9W4 (m) | D-sub 9W4 (m) |
| Sensor connector |  |  | D-sub 15-pole (m) | D-sub 15-pole (m) | D-sub 15-pole (m) | D-sub 15-pole (m) |
| Operating pressure | kPa |  | 515 to 585 | 515 to 585 | 515 to 585 | 515 to 585 |
| Air consumption | L/min | max. | 56 | 56 | 56 | 56 |
| Air quality |  |  | Clean (filtered up to 1.0 $\mu \mathrm{m}$ or better) - ISO 8573-1 class 1 Oil free ISO 8573-1 class 1 Dry ($15{ }^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1.0 $\mu \mathrm{m}$ or better) - ISO 8573-1 class 1 Oil free ISO 8573-1 class 1 Dry ($15{ }^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1.0 $\mu \mathrm{m}$ or better) - ISO 8573-1 class 1 Oil free ISO 8573-1 class 1 Dry ($15{ }^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 class 3 | Clean (filtered up to 1.0 $\mu \mathrm{m}$ or better) - ISO 8573-1 class 1 Oil free ISO 8573-1 class 1 Dry ($15{ }^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 class 3 |
| Recommended controllers / drivers |  |  | A-81x, $\mathrm{A}-82 \mathrm{x}$ | A-81x, $\mathrm{A}-82 \mathrm{x}$ | A-81x, $\mathrm{A}-82 \mathrm{x}$ | A-81x, $\mathrm{A}-82 \mathrm{x}$ |
| Operating temperature range | ${ }^{\circ} \mathrm{C}$ |  | 15 to 25 | 15 to 25 | 15 to 25 | 15 to 25 |

Drawings / Images


A-627.075xx, dimensions in mm

## Order Information

## A-621.025A1

Plglide RM rotation stage, air bearing, 50 mm motion platform diameter, 25 mm journal length, incremental angle measuring system with $\sin /$ cos signal transmission, 8192 lines/revolution, slotless, brushless 3 -phase torque motor

## A-621.025B1

Plglide RM rotation stage, air bearing, 50 mm motion platform diameter, 25 mm journal length, absolute angle-measuring system with BiSS-C signal transmission, $0.0015 \mu$ rad sensor resolution, slotless, brushless 3-phase torque motor

## A-623.025A1

Plglide RM rotation stage, air bearing, 100 mm motion platform diameter, 25 mm journal length, incremental angle measuring system with sin/cos signal transmission, 15744 lines/revolution, slotless, brushless 3-phase torque motor

## A-623.025B1

Plglide RM rotation stage, air bearing, 100 mm motion platform diameter, 25 mm journal length, absolute angle-measuring system with BiSS-C signal transmission, $0.0015 \mu$ rad sensor resolution, slotless, brushless 3-phase torque motor

## A-623.050A1

Plglide RM rotation stage, air bearing, 100 mm motion platform diameter, 50 mm journal length, incremental angle measuring system with sin/cos signal transmission, 15744 lines/revolution, slotless, brushless 3-phase torque motor

## A-623.050B1

Plglide RM rotation stage, air bearing, 100 mm motion platform diameter, 50 mm journal length, absolute angle-measuring system with BiSS-C signal transmission, $0.0015 \mu$ rad sensor resolution, slotless, brushless 3 -phase torque motor

## A-624.050A1

Plglide RM rotation stage, air bearing, 150 mm motion platform diameter, 50 mm journal length, incremental angle measuring system with $\sin / c o s$ signal transmission, 23600 lines/revolution, slotless, brushless 3-phase torque motor

## A-624.050B1

Plglide RM rotation stage, air bearing, 150 mm motion platform diameter, 50 mm journal length, absolute angle-measuring system with BiSS-C signal transmission, $0.0015 \mu \mathrm{rad}$ sensor resolution, slotless, brushless 3-phase torque motor

## A-625.065A1

Plglide RM rotation stage, air bearing, 200 mm motion platform diameter, 65 mm journal length, incremental angle measuring system with sin/cos signal transmission, 31488 lines/revolution, slotless, brushless 3-phase torque motor

## A-625.065B1

Plglide RM rotation stage, air bearing, 200 mm motion platform diameter, 65 mm journal length, absolute angle-measuring system with BiSS-C signal transmission, $0.0015 \mu \mathrm{rad}$ sensor resolution, slotless, brushless 3-phase torque motor

## A-627.075A1

Plglide RM rotation stage, air bearing, 300 mm motion platform diameter, 75 mm journal length, incremental angle measuring system with sin/cos signal transmission, 47200 lines/revolution, slotless, brushless 3-phase torque motor

## A-627.075B1

Plglide RM rotation stage, air bearing, 300 mm motion platform diameter, 75 mm journal length, absolute angle-measuring system with BiSS-C signal transmission, $0.0015 \mu \mathrm{rad}$ sensor resolution, slotless, brushless 3-phase torque motor

| FACTS |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Load characteristics | $\mathrm{Fx}_{(\mathrm{N})}$ | $\mathrm{Fz}_{(\mathrm{N})}$ | $\mathrm{Mx}_{(\mathrm{Nm})}$ | $\mathrm{Mz}_{\mathrm{z}(\mathrm{Nm})}$ | $\mathrm{Mz}_{\mathrm{Peak}}^{(\mathrm{Nm})}$ |
| TM-030 | 7.5 | 15 | 0.05 | 0.25 | 0.5 |



## KEY FEATURES

- High-precision air bearings
- Torque motor
- Uni-directional repeatability down to $0.00005^{\circ}$
- Flatness and eccentricity $\pm 0.2 \mu \mathrm{~m}$
- Wobble $\pm 5$ rad
- Maximum speed $360^{\circ} / \mathrm{sec}$
- Load capacity up to 1.5 kg (center mounted, on top of the platform)
- Integrated reference mark (encoder index)
- Free center hole 8 mm diameter
- Integrated angular scale


## PImicos



The UPR-100 AIR ultra-precision rotation stages are developed for maximum precision dynamic positioning applications. Due to the high precision airbearing the stage can achieve excellent values for flatness, wobble and accuracy. All UPR-100 AIR rotation stages are directly driven by a torque motor. The UPR-100 AIR is equipped with an angular scale system and reference switches. The standard resolution is $0.00004^{\circ}$.


Note: FS = full step, RE = rotary encoder
More info: Detailed information concerning motors and encoders, see appendix.

| Order No. | 6823-9- | 1 |  |
| :---: | :---: | :---: | :---: |
| TM-030 | $1 」$ |  |  |
| AE-080, Angular scale |  | - |  |
| HLS-010, Hall switches |  |  |  |



## Plglide RL Flat Rotation Stage with Air Bearing

Friction-free, Motorized



## A-63x

- $150 \mathrm{~mm}, 200 \mathrm{~mm}, 300 \mathrm{~mm}$ or 350 mm motion platform diameter
- Low profile
- Eccentricity and flatness < 100 nm
- Option for self-locking at rest by magnetic preload


## Product overview

The directly driven low-profile rotation stages of the PIglide RL series are designed for the highest precision with low-profile design. Various options can be combined to create a solution ideal for point-to-point indexing or constant velocity scanning. The RL stages offer superior travel accuracy, flatness, and wobble performance.

## 3-Phase torque motor

- Brushless
- Slotless
- Low cogging torque


## Absolute encoder (optional)

Absolute encoders supply explicit position information that enables immediate determination of the position. This means that referencing is not required during switch-on, which increases efficiency and safety during operation.

## Accessories and options

- Incremental or absolute encoder
- Vacuum feedthrough
- Self-locking at rest by magnetic preload
- Clear aperture on request
- Plglide filter and air preparation kit
- Single or multi-axis motion controllers and servo drives
- Multi-axis/customized setups
- Base plates made of granite and systems for reducing vibration


## Application fields

Optical alignment, wafer inspection, wafer alignment, measuring technology, inspection systems, calibration, scanning.

Thanks to the friction-free motion, no particles are formed, which makes PIglide stages ideal for cleanroom applications.

## Specifications

| Motion | A-634 | A-635 | A-637 | A-638 | Unit | Tolerance |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Travel range | unlimited, $>360^{\circ}$ | $\begin{aligned} & \text { unlimited, } \\ & >360^{\circ} \end{aligned}$ | $\begin{aligned} & \text { unlimited, } \\ & >360^{\circ} \end{aligned}$ | $\begin{aligned} & \text { unlimited, } \\ & >360^{\circ} \end{aligned}$ |  |  |
| Motion platform diameter | 150 | 200 | 300 | 350 | mm |  |
| Eccentricity ${ }^{(1)}$ | 200 | 150 | 100 | 100 | nm | Max. |
| Flatness ${ }^{(1)}$ | 75 | 75 | 50 | 50 | nm | Max. |
| Wobble ${ }^{(1)}$ | 2 | 2 | 1 | 1 | $\mu \mathrm{rad}$ | Max. |
| Mechanical properties | A-634 | A-635 | A-637 | A-638 | Unit | Tolerance |
| Load capacity, axial ${ }^{(2)}$ | 190 | 320 | 600 | 1200 | N | Max. |
| Load capacity, radial ${ }^{(2)}$ | 40 | 80 | 150 | 200 | N | Max. |
| Load torque, $\mathrm{M}_{\mathrm{x}, \mathrm{Y}}{ }^{(2)}$ | 4.5 | 12 | 50 | 130 | Nm | Max. |
| Moment of inertia | 6640 | 23400 | 119610 | 152080 | $\mathrm{kg} \cdot \mathrm{mm}^{2}$ |  |
| Moved mass | 1.9 | 3.6 | 7.6 | 10.4 | kg |  |
| Overall mass | 4.6 | 7.5 | 17 | 23 | kg |  |
| Guide type | Air bearing, magnetic preload | Air bearing, magnetic preload | Air bearing, magnetic preload | Air bearing, magnetic preload |  |  |


| Drive properties | A-634 | A-635, A-637, A-638 | Unit | Tolerance |
| :---: | :---: | :---: | :---: | :---: |
| Drive type | Torque motor, 3-phase, brushless, ironless, slotless | Torque motor, 3-phase, brushless, ironless, slotless |  |  |
| Intermediate circuit voltage | 48, nominal 80, max. | 48, nominal 80, max. | V DC |  |
| Peak current | 6.9 | 13.9 | A | Max. |
| Nominal current | 2.3 | 4.5 | A | Max. |
| Peak torque | 4.7 | 8.5 | Nm | Max. |
| Nominal torque | 1.6 | 2.8 | Nm | Max. |
| Torque constant | 0.59 | 0.66 | Nm/A | Typ. |
| Resistance phase-phase | 6.7 | 4.5 | $\Omega$ | Typ. |
| Inductance phase-phase | 0.9 | 0.6 | mH | Typ. |
| Back EMF phase-phase | 71 | 80 | V/kRPM | Typ. |


| Positioning | A-63x.A100 | A-63x.B100 |
| :---: | :---: | :---: |
| Integrated sensor | Incremental angle-measuring system | Absolute angle-measuring system |
| Sensor signal | Sin/cos, 1 V peak-peak | BiSs-C |
| Lines/revolution | A-634: 23600 A-635: 31488 A-637: 55040 A-638: 31488 | - |
| Velocity ${ }^{(3)}$ | 500 rpm max. | 500 rpm max. |
| Sensor resolution | $\begin{aligned} & \text { A-634: } 0.06 \mu \mathrm{rad} \\ & \text { A-635: } 0.05 \mu \mathrm{rad} \\ & \text { A-637: } 0.03 \mu \mathrm{rad} \\ & \text { A-638: } 0.05 \mu \mathrm{rad} \end{aligned}$ | $0.0015 \mu \mathrm{rad}$ |
| Bidirectional repeatability | $\pm 4 \mu \mathrm{rad}$ | $\pm 4 \mu \mathrm{rad}$ |
| Accuracy, with error compensation ${ }^{(5)}$ | $\pm 8 \mu \mathrm{rad}$ | $\pm 8 \mu \mathrm{rad}$ |
| Reference switch | 1 / revolution, differential pulse over one sensor signal period, 1 V peak-peak | - |


| Miscellaneous | A-63x |
| :--- | :--- |
| Operating pressure ${ }^{(6)}$ | 75 to 85 psi (515 to 585 kPa$)$ |
| Air consumption | <2 SCFM (56 SLPM) <br> Clean (filtered to $1.0 ~ \mu m$ or better) - ISO 8573-1 Class 1 <br> Oil free - ISO 8573-1 Class 1 <br> Dry (-15 ${ }^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 Class 3 |
| Air quality | Hardcoat aluminum, stainless steel mounting hardware |
| Materials |  |

[^0]Drawings / Images


A-634.x100, dimensions in mm

## Plglide RLA Rotation Stage with Air Bearings, Large Aperture

Friction-free, Motorized



## A-68x

- 365 mm diameter motion platform, 260 mm diameter aperture
- Low profile
- Eccentricity and flatness < 300 nm


## Product overview

The directly driven flat rotation stages of the PIglide RLA series are designed for the highest precision. They have a low profile and a large clear aperture. The RLA stages offer a superior travel accuracy, flatness, and wobble performance.

## 3-Phase torque motor

- Brushless
- Low cogging torque


## Absolute encoder (optional)

Absolute encoders supply explicit position information that enables immediate determination of the position. This means that referencing is not required during switch-on, which increases efficiency and safety during operation.

## Accessories and options

- Incremental or absolute encoder
- Plglide filter and air preparation kit
- Single or multi-axis motion controllers and servo drives
- Multi-axis/customized setups
- Base plates made of granite and systems for reducing vibration


## Application fields

Tomography, beamline systems, wafer metrology, wafer inspection, measuring technology, inspection systems, calibration, scanning.
Thanks to the friction-free motion, no particles are formed, which makes PIglide stages ideal for cleanroom applications.

## Ordering Information

## A-688.A100

Plglide RLA rotation stage, air bearing, 365 mm motion platform diameter, 260 mm diameter aperture, low profile, incremental angle measuring system with sin/cos signal transmission, brushless 3-phase torque motor

## A-688.B100

Plglide RLA rotation stage, air bearing, 365 mm motion platform diameter, 260 mm diameter aperture, low profile, absolute angle-measuring system with BiSS-C signal transmission, brushless 3-phase torque motor

Specifications

| Motion | A-688 |  | Unit | Tolerance |
| :---: | :---: | :---: | :---: | :---: |
| Travel range | Unlimited, > $360^{\circ}$ |  |  |  |
| Motion platform diameter | 365 |  | mm |  |
| Eccentricity ${ }^{(1)}$ | 300 |  | nm | Max. |
| Flatness ${ }^{(1)}$ | 175 |  | nm | Max. |
| Wobble ${ }^{(1)}$ | 1 |  | $\mu \mathrm{rad}$ | Max. |
| Mechanical properties | A-688 |  | Unit | Tolerance |
| Load capacity, axial ${ }^{(2)}$ | 770 |  | $N$ | Max. |
| Load capacity, radial ${ }^{(2)}$ | 190 |  | N | Max. |
| Load torque, $\mathrm{M}_{\mathrm{X}, \mathrm{Y}}{ }^{(2)}$ | 36 |  | Nm | Max. |
| Moment of inertia | 284710 |  | $\mathrm{kg} \cdot \mathrm{mm}^{2}$ | Typ. |
| Moved mass | 12 |  | kg | Typ. |
| Overall mass | 24 |  | kg | Typ. |
| Guide type | Air Bearing |  |  |  |
| Drive properties | A-688 |  | Unit | Tolerance |
| Drive type | Torque motor, 3-phase, brushless |  |  |  |
| Intermediate circuit voltage | 48, nominal <br> 80, max. |  | V DC |  |
| Peak current | 6.9 |  | A | Max. |
| Nominal current | 3.2 |  | A | Max. |
| Peak torque | 85 |  | Nm | Max. |
| Nominal torque | 39 |  | Nm | Max. |
| Torque constant | 12.3 |  | Nm/A | Typ. |
| Resistance phase-phase | 3.6 |  | $\Omega$ | Typ. |
| Inductance phase-phase | 1.24 |  | mH | Typ. |
| Back EMF phase-phase | 10.1 |  | V/kRPM | Typ. |
| Positioning | A-688.A100 | A-688.B100 |  |  |
| Integrated sensor | Incremental angle-measuring system | Absolute angle-measuring system |  |  |
| Sensor signal | Sin/cos, 1 V peak-peak | BiSS-C |  |  |
| Lines/revolution | 55040 | - |  |  |
| Velocity ${ }^{(3)}$ | 500 rpm max. | 500 rpm max. |  |  |
| Sensor resolution | $0.03 \mu \mathrm{rad}{ }^{(4)}$ | $0.0015 \mu \mathrm{rad}$ |  |  |
| Bidirectional repeatability | $\pm 4 \mu \mathrm{rad}$ | $\pm 4 \mu \mathrm{rad}$ |  |  |
| Accuracy, with error compensation ${ }^{(5)}$ | $\pm 8 \mu \mathrm{rad}$ | $\pm 8 \mu \mathrm{rad}$ |  |  |
| Reference switch | 1 / revolution, differential pulse over one sensor signal period, 1 V peak-peak | - |  |  |


| Miscellaneous | A-688 |
| :--- | :--- |
| Operating pressure ${ }^{(6)}$ | 75 to 85 psi (515 to 585 kPa$)$ |
| Air consumption | $<2$ SCFM (56 SLPM) <br> Clean (filtered to $1.0 ~ \mu \mathrm{~m}$ or better) - ISO 8573-1 Class 1 <br> Oil free - ISO 8573-1 Class 1 <br> Dry (-15 ${ }^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 Class 3 |
| Air quality | Hardcoat aluminum, stainless steel mounting hardware |
| Materials |  |

${ }^{(1)}$ Dependent on the quality of the underlying surface, the payload, orientation, and forces that act on the stage from the outside. Please contact PI for application-specific parameters. The specified values are static (no rotary motion during measuring) and without load.
${ }^{(2)}$ The loads listed assume a supply pressure of $550 \mathrm{kPa}(80 \mathrm{psi})$. Please contact PI if other pressures are required.
${ }^{(3)}$ May be limited by the payload, payload imbalance, controller or drive.
${ }^{(4)}$ Assumes 4096x interpolation. Contact PI for the use of other factors.
${ }^{(5)}$ The specified values are based on error compensation controlled by the controller. The stage must be ordered with an A-8xx series controller from PI to reach these values. Accuracy values assume short duration and do not consider the long-term effects of thermal drift on the stage.
${ }^{(6)}$ To protect the stage against damage, it is recommended to connect an air pressure sensor to the Motion-Stop input of the controller.
Ask about customized versions.

## Drawings / Images



A-688, dimensions in mm

| FACTS |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Load characteristics | $\mathrm{Fx}_{(\mathrm{N})}$ | $\mathrm{FZ}_{(\mathrm{N})}$ | $\mathrm{Mz}_{(\mathrm{Nm})}$ | $\mathrm{Mz}^{\text {Peak }}(\mathrm{Nm})$ | $\mathrm{k}=\mathrm{x}_{(\mu \mathrm{rad} / \mathrm{Nm})}$ |
| TM-012 | 100 | 200 | 0.5 | 2 | 16 |



The UPR-120 ultra-precision rotation stage was developed for fast and accurate
positioning applications. This stage is mainly used in the field of semiconductor technology, for positioning of laser treatment systems, robotics and synchrotron applications. All rotation stages from the UPR series are directly driven by a torque motor, eliminating the need for mechanical transmissions. This results in better positioning accuracy, higher acceleration and speed. Calibrated cross roller bearings guarantee a high central load capacity without breakdown torque. The UPR-120 rotation stages are equipped with a high resolution angular scale and with a contactless limit switch.


Note: FS = full step, RE = rotary encoder
More info: Detailed information concerning motors and encoders, see appendix.

## PImicos

| Order No. | 6808-9- | 1 | 0 |
| :---: | :---: | :---: | :---: |
| TM-012 | $1 」$ |  |  |
| AE-053, Angular scale |  | - |  |
| OLS-012, Optical switches |  |  |  |


FACTS

|  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Load characteristics | $\mathrm{Fx}_{(\mathrm{N})}$ | $\mathrm{Fz}_{(\mathrm{N})}$ | $\mathrm{Mz}_{(\mathrm{Nm})}$ | $\mathrm{Mz}^{\text {Peak }}(\mathrm{Nm})$ | $\mathrm{k}=\mathrm{x}_{(\mu \mathrm{rad} / \mathrm{Nm})}$ |
| TM-010 | 40 | 200 | 0.7 | 2 | 40 |



## KEY FEATURES

- High precision air bearings
- Torque motor
- Uni-directional repeatability down to $0.00005^{\circ}$
- Flatness and eccentricity $\pm 0.1 \mu \mathrm{~m}$
- Wobble $\pm 1.25 \mu \mathrm{rad}$
- Maximum speed $360 \%$ sec
- Load capacity up to 20 kg (center mounted, on top of the platform )
- Integrated inductive reference switch
- Free center hole 35 mm diameter
- Integrated angular scale


## PImicos



The UPR-160 AIR ultra-precision rotation stage was developed for maximum precision dynamic positioning applications. The high precision air-bearing insure excellent flatness, wobble and accuracy values. All UPR-160 AIR rotation stages are directly driven by a torque motor. The UPR-160 AIR is equipped with an angular scale system and reference switches. Standard resolutions of up to $0.00004^{\circ}$ can be achieved.


Note: FS = full step, RE = rotary encoder
More info: Detailed information concerning motors and encoders, see appendix.

| Order No. | 6826-9- | 0 |
| :---: | :---: | :---: |
| TM-010 |  |  |


FACTS

|  |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Load characteristics | $\mathrm{Fx}_{(\mathrm{N})}$ | $\mathrm{Fz}_{(\mathrm{N})}$ | $\mathrm{Mz}_{(\mathrm{Nm})}$ | $\mathrm{MzPeak}(\mathrm{Nm})^{\mathrm{K} * \times(\mathrm{Hrad} / \mathrm{Nm})}$ |  |
| TM-050 | 100 | 400 | 4.8 | 10 | 30 |



## KEY FEATURES

- High-precision air bearings
- Torque motor
- Uni-directional repeatability down to $0.00003^{\circ}$
- Flatness and eccentricity $\pm 0.07 \mu \mathrm{~m}$
- Wobble $\pm 1.25 \mu \mathrm{rad}$
- Maximum speed $360^{\circ} / \mathrm{sec}$
- Load capacity up to 40 kg (center mounted on top of the platform)
- Integrated inductive reference switch
- Integrated angular scale
- Free center hole 35 mm diameter
- Optionally double head system for higher accuracy


The UPR-270 AIR ultra-precision rotation stage was developed for dynamic positioning with a maximum of precision. The high precision air-bearing insure excellent flatness, wobble and accuracy values. All UPR-270 AIR rotation stages are directly driven by a torque motor. The UPR-270 AIR is equipped with an angular scale system and a reference switch. Standard resolutions of up to $0.00002^{\circ}$ can be achieved.


## PImicos

Note: $\mathrm{FS}=$ full step. RE $=$ rotary encoder
More info: Detailed information concerning motors and encoders, see appendix.

| Order No. | $6829-9-$ |  | 0 |
| :--- | :--- | :--- | :--- |
| TM-050 | 1 |  |  |
|  |  |  |  |
| AE-015, Angular scale |  |  |  |



Rotary Air Bearing Module
Frictionless, Nonmotorized


## A-60x

- Motion platform diameter from 50 mm to 300 mm
- Load capacity to 425 kg
- Eccentricity / flatness <200 nm
- Can be mounted vertically or horizontally


## Product overview

The Plglide RT series of nonmotorized passive rotary air bearings are designed for accuracy, precision, high stiffness, and ease of use. They can be used in any orientation and are easy to integrate with motors and encoders for complete positioning solutions.
The bearings of the RT series offer superior eccentricity, flatness, and wobble performance. Because they are completely friction-free, they exhibit no breakaway torque and no frictional resistance during operation. They are ideal for use in cleanrooms, require no maintenance or lubrication, and have unlimited lifetime.

## Accessories and options

- Encoder for precise acquisition of stage angle during manual operation
- Mounting base for horizontal mounting onto optical table and flat surfaces
- PIglide filter and air preparation kits
- Customized mounting flanges and square housings


## Application fields

Optical alignment, metrology, parts inspection, calibration, scanning, torque measurement.
Thanks to the friction-free motion, no particles are formed, which makes Plglide stages ideal for cleanroom applications.

Specifications

| Size and loads | Motion platform diameter $/ \mathrm{mm}$ | Journal length / mm | Load capacity ${ }^{(1)}$ axial / radial / N | Permissible tip/tilt torque ${ }^{(1)} / \mathrm{N} \cdot \mathrm{m}$ | Stiffness axial / radial / $N / \mu m$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| A-601.025 | 50 | 25 | 134/57 | 0.57 | 26/8 |
| A-602.038 | 75 | 38 | 299/132 | 1.13 | 57/22 |
| A-603.025 | 100 | 25 | 536 / 115 | 1.70 | 96/18 |
| A-603.050 | 100 | 50 | 536 / 229 | 4.52 | 96/35 |
| A-604.050 | 150 | 50 | 1206 / 344 | 22.6 | 210/64 |
| A-604.090 | 150 | 90 | 1206 / 605 | 36.7 | 210/113 |
| A-605.065 | 200 | 65 | 2144 / 577 | 39.6 | 385 / 110 |
| A-605.100 | 200 | 100 | 2144 / 917 | 67.8 | 385 / 175 |
| A-607.075 | 300 | 75 | 4244 / 1203 | 141.3 | 788/204 |
| A-607.175 | 300 | 175 | 4244 / 2789 | 282.5 | 788/475 |


| Performance specifications | $\begin{aligned} & \text { Eccentricity }{ }^{(2)} \\ & / \mathrm{nm} \end{aligned}$ | $\begin{aligned} & \text { Flatness }{ }^{(2)} \text { / } \\ & \text { nm } \end{aligned}$ | $\begin{aligned} & \text { Wobble }{ }^{(2)} / \\ & \text { } \text { rad } \end{aligned}$ | Max. velocity <br> (3) <br> / rpm | Moment of inertia / $\mathrm{kg} \cdot \mathrm{mm}^{2}$ | Rotating mass / kg | $\begin{aligned} & \text { Overall mass / } \\ & \text { kg } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A-601.025 | 300 | 100 | 5 | 3000 | 35 | 0.15 | 0.4 |
| A-602.038 | 250 | 75 | 4 | 3000 | 231 | 0.4 | 1.2 |
| A-603.025 | 175 | 75 | 2.5 | 3000 | 705 | 0.7 | 1.5 |
| A-603.050 | 175 | 75 | 2.5 | 3000 | 750 | 0.8 | 2.5 |
| A-604.050 | 100 | 50 | 2 | 3000 | 4715 | 2.1 | 5.4 |
| A-604.090 | 100 | 50 | 2 | 3000 | 5050 | 2.6 | 8.2 |
| A-605.065 | 100 | 50 | 1.5 | 2000 | 17900 | 4.6 | 11.6 |
| A-605.100 | 100 | 50 | 1.5 | 2000 | 18800 | 5.3 | 16.3 |
| A-607.075 | 75 | 40 | 1 | 1000 | 181900 | 19.4 | 38.1 |
| A-607.175 | 75 | 40 | 1 | 1000 | 206700 | 26.0 | 59.0 |

[^1]| Optional encoders | Sensor signal |  | Sensor resolution / $\mu \mathrm{rad}$ | Max. velocity / rpm | Reference switch |
| :---: | :---: | :---: | :---: | :---: | :---: |
| A-601.xxxH | A/B quadrature, differential, RS-422, 4 MHz |  | 192 | 2500 | 1 / revolution, one count over one step of the encoder, synchronized to output signal |
| A-602.xxxH | A/B quadrature, differential, RS-422, 4 MHz |  | 133 | 2000 | 1 / revolution, one count over one step of the encoder, synchronized to output signal |
| A-603.xxxH | $A / B$ quadrature, differential, RS-422, 4 MHz |  | 100 | 1500 | 1 / revolution, one count over one step of the encoder, synchronized to output signal |
| A-604xxxH | A/B quadrature, differential, RS-422, 4 MHz |  | 66.4 | 1000 | 1 / revolution, one count over one step of the encoder, synchronized to output signal |
| A-605.xxxH | $A / B$ quadrature, differential, RS-422, 4 MHz |  | 50 | 800 | 1 / revolution, one count over one step of the encoder, synchronized to output signal |
| A-607.xxxH | A/B quadrature, differential, RS-422, 4 MHz |  | 33.5 | 500 | 1 / revolution, one count over one step of the encoder, synchronized to output signal |
| A-601.xxxB | Absolute, BiSS-C 32-bit |  | 0.0015 | 3500 | - |
| A-602.xxxB | Absolute, BiSS-C 32-bit |  | 0.0015 | 3000 | - |
| A-603.xxxB | Absolute, BiSS-C 32-bit |  | 0.0015 | 2000 | - |
| A-604.xxxB | Absolute, BiSS-C 32-bit |  | 0.0015 | 1500 | - |
| A-605.xxxB | Absolute, BiSS-C 32-bit |  | 0.0015 | 1000 | - |
| A-607.xxxB | Absolute, BiSS-C 32-bit |  | 0.0015 | 500 | - |
| Miscellaneous | A-60x |  |  |  |  |
| Operating pressure |  | 75 to 85 psi ( 515 to 585 kPa ) |  |  |  |
| Air consumption |  | < 2.0 SCFM (57 SLPM) |  |  |  |
| Air quality |  | Clean (filtered to $1.0 \mu \mathrm{~m}$ or better) - ISO 8573-1 Class 1 Oil free - ISO 8573-1 Class 1 <br> Dry ( $-15^{\circ} \mathrm{C}$ dew point) - ISO 8573-1 Class 3 |  |  |  |
| Materials ${ }^{(4)}$ |  | Hardcoat aluminum, stainless steel mounting hardware |  |  |  |

## Drawings / Images



| Model | A | B | c | D | E | F | G | H | J | K | L | M | N |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A-601.025 | 50 | 25 | 50 | 70 | 25 | 40 | 60 | 8 | M3x0.5, 6 DEEP | 3x M3 SHCS, 30 LG. MIN | $3 \times \mathrm{M} 3 \times 0.5,6$ DEEP | 6 | 30 |
| A-602.038 | 75 | 38 | 65 | 100 | 30 | 50 | 87.5 | 12.5 | M3x0.5, 6 DEEP | 3x M4 SHCS, 40 LG. MIN | $3 \times \mathrm{M} 4 \times 0.7,8$ DEEP | 9.5 | 30 |
| A-603.025 | 100 | 25 | 55 | 125 | 50 | 75 | 112.5 | 25 | M4x0.7, 8 DEEP | 3x M5 SHCS, 30 LG. MIN | 3 M M $\times 0.8,10$ DEEP | 6 | 30 |
| A-603.050 | 100 | 50 | 80 | 125 | 50 | 75 | 112.5 | 25 | M4x0.7, 8 DEEP | 3x M5 SHCS, 50 LG. MIN | $3 \times \mathrm{M} 5 \times 0.8,10$ DEEP | 12.5 | 30 |
| A-604.050 | 150 | 50 | 95 | 185 | 75 | 125 | 170 | 40 | M5x0.8, 10 DEEP | 4x M6 SHCS, 50 LG. MIN | 4 x M6x1.0, 12 DEEP | 12.5 | 68 |
| A-604.090 | 150 | 90 | 135 | 185 | 75 | 125 | 170 | 40 | M5x0.8, 10 DEEP | 4 x M6 SHCS, 90 LG. MIN | 4x M6x1.0, 12 DEEP | 22.5 | 68 |
| A-605.065 | 200 | 65 | 125 | 240 | 100 | 150 | 220 | 50 | M6x1.0, 12 DEEP | 6x M6 SHCS, 70 LG. MIN | $6 \times \mathrm{M} 6 \times 1.0,12$ DEEP | 16 | 5 |
| A-605.100 | 200 | 100 | 160 | 240 | 100 | 150 | 220 | 50 | M6x1.0, 12 DEEP | 6x M6 SHCS, 100 LG. MIN | 6x M6x1.0, 12 DEEP | 23.5 | 5 |
| A-607.075 | 300 | 75 | 150 | 355 | 150 | 250 | 330 | 75 | M6x1.0, 12 DEEP | 6x M8 SHCS, 80 LG. MIN | 6x M8x1.25, 16 DEEP | 17.3 | 5 |
| A-607.175 | 300 | 175 | 250 | 355 | 150 | 250 | 330 | 75 | M6x1.0, 12 DEEP | 6x M8 SHCS, 150 LG. MIN | 6x M $8 \times 1.25,16$ DEEP | 58.5 | 5 |

A-60x.xxx, dimensions in mm. Note that a comma is used in the drawings instead of a decimal point.


SIZES A-601 \& A-602


SIZES A-603 THRU A-607

| MODEL | A | B | C | D | E | F | G | H |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| A-601.025B/H/M | 50 | 65 | 26.5 | 82 | 74 | 55 | 70 | 35 | J |
| A-602.038B/H/M | 75 | 80 | 28.5 | 106 | 104 | 80 | 100 | 50 | M3 SHCS $\times 25$ MM LG. MIN. |
| A-603.025B/H/M | 100 | 65 | 25.0 | 135 | 125 | 100 | - | - | M4 SHCS $\times 30 \mathrm{MM}$ LG. MIN. |
| A-603.050B/H/M | 100 | 90 | 25.0 | 135 | 125 | 100 | - | - | M5 SHCS $\times 25$ MM LG. MIN. |
| A-604.050B/H/M | 150 | 100 | 27.5 | 185 | 185 | 150 | - | - | M5 SHCS $\times 25 M M$ LG. MIN. |
| A-604.090B/H/M | 150 | 140 | 27.5 | 185 | 185 | 150 | - | - | M6 SHCS $\times 30 M M$ LG. MIN. |
| A-605.065B/H/M | 200 | 130 | 35.0 | 240 | 240 | 200 | - | - | M6 SHCS $\times 30 M M$ LG. MIN. |
| A-605.100B/H/M | 200 | 165 | 35.0 | 240 | 240 | 200 | - | - | M6 SHCS $\times 35 M M$ LG. MIN. |
| A-607.075B/H/M | 300 | 155 | 42.5 | 355 | 355 | 300 | - | - | M6 SHCS $\times 35 M M$ LG. MIN. |
| A-607.175B/H/M | 300 | 255 | 42.5 | 355 | 355 | 300 | - | - | M8 SHCS $\times 40$ MM LG. MIN. |

A-60x.xxxX, dimensions in mm. Note that a comma is used in the drawings instead of a decimal point.

## Ordering Information

## A-601.025

Plglide RT rotary air bearing module, 50 mm motion platform diameter, 25 mm bearing journal length

## A-601.025B

PIglide RT rotary air bearing module, 50 mm motion platform diameter, 25 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-601.025H

PIglide RT rotary air bearing module, 50 mm motion platform diameter, 25 mm bearing journal length, mounting base, incremental rotary encoder with $A / B$ quadrature signal transmission

## A-601.025M

Plglide RT rotary air bearing module, 50 mm motion platform diameter, 25 mm bearing journal length, mounting base

## A-602.038

Plglide RT rotary air bearing module, 75 mm motion platform diameter, 38 mm bearing journal length

## A-602.038B

PIglide RT rotary air bearing module, 75 mm motion platform diameter, 38 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-602.038H

Plglide RT rotary air bearing module, 75 mm motion platform diameter, 38 mm bearing journal length, mounting base, incremental rotary encoder with $A / B$ quadrature signal transmission

## A-602.038M

Plglide RT rotary air bearing module, 75 mm motion platform diameter, 38 mm bearing journal length, mounting base

## A-603.025

Plglide RT rotary air bearing module, 100 mm motion platform diameter, 25 mm bearing journal length

## A-603.025B

Plglide RT rotary air bearing module, 100 mm motion platform diameter, 25 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-603.025H

Plglide RT rotary air bearing module, 100 mm motion platform diameter, 25 mm bearing journal length, mounting base, incremental rotary encoder with $A / B$ quadrature signal transmission

## A-603.025M

Plglide RT rotary air bearing module, 100 mm motion platform diameter, 25 mm bearing journal length, mounting base

## A-603.050

Plglide RT rotary air bearing module, 100 mm motion platform diameter, 50 mm bearing journal length

## A-603.050B

Plglide RT rotary air bearing module, 100 mm motion platform diameter, 50 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-603.050H

Plglide RT rotary air bearing module, 100 mm motion platform diameter, 50 mm bearing journal length, mounting base, incremental rotary encoder with $A / B$ quadrature signal transmission

## A-603.050M

Plglide RT rotary air bearing module, 100 mm motion platform diameter, 50 mm bearing journal length, mounting base

## A-604.050

Plglide RT rotary air bearing module, 150 mm motion platform diameter, 50 mm bearing journal length

## A-604.050B

Plglide RT rotary air bearing module, 150 mm motion platform diameter, 50 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-604.050H

Plglide RT rotary air bearing module, 150 mm motion platform diameter, 50 mm bearing journal length, mounting base, incremental rotary encoder with $A / B$ quadrature signal transmission

## A-604.050M

Plglide RT rotary air bearing module, 150 mm motion platform diameter, 50 mm bearing journal length, mounting base

## A-604.090

Plglide RT rotary air bearing module, 150 mm motion platform diameter, 90 mm bearing journal length

## A-604.090B

Plglide RT rotary air bearing module, 150 mm motion platform diameter, 90 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-604.090H

Plglide RT rotary air bearing module, 150 mm motion platform diameter, 90 mm bearing journal length, mounting base, incremental rotary encoder with $A / B$ quadrature signal transmission

## A-604.090M

PIglide RT rotary air bearing module, 150 mm motion platform diameter, 90 mm bearing journal length, mounting base

## A-605.065

PIglide RT rotary air bearing module, 200 mm motion platform diameter, 65 mm bearing journal length

## A-605.065B

PIglide RT rotary air bearing module, 200 mm motion platform diameter, 65 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-605.065H

PIglide RT rotary air bearing module, 200 mm motion platform diameter, 65 mm bearing journal length, mounting base, incremental rotary encoder with A/B quadrature signal transmission

## A-605.065M

Plglide RT rotary air bearing module, 200 mm motion platform diameter, 65 mm bearing journal length, mounting base

## A-605.100

Plglide RT rotary air bearing module, 200 mm motion platform diameter, 100 mm bearing journal length

## A-605.100B

PIglide RT rotary air bearing module, 200 mm motion platform diameter, 100 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-605.100H

Plglide RT rotary air bearing module, 200 mm motion platform diameter, 100 mm bearing journal length, mounting base, incremental rotary encoder with $A / B$ quadrature signal transmission

## A-605.100M

Plglide RT rotary air bearing module, 200 mm motion platform diameter, 100 mm bearing journal length, mounting base

## A-607.075

Plglide RT rotary air bearing module, 300 mm motion platform diameter, 75 mm bearing journal length

## A-607.075B

Plglide RT rotary air bearing module, 300 mm motion platform diameter, 75 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-607.075H

Plglide RT rotary air bearing module, 300 mm motion platform diameter, 75 mm bearing journal length, mounting base, incremental rotary encoder with $A / B$ quadrature signal transmission

## A-607.075M

PIglide RT rotary air bearing module, 300 mm motion platform diameter, 75 mm bearing journal length, mounting base

## A-607.175

Plglide RT rotary air bearing module, 300 mm motion platform diameter, 175 mm bearing journal length

## A-607.175B

PIglide RT rotary air bearing module, 300 mm motion platform diameter, 175 mm bearing journal length, mounting base, absolute rotary encoder with BiSS-C signal transmission

## A-607.175H

PIglide RT rotary air bearing module, 300 mm motion platform diameter, 175 mm bearing journal length, mounting base, incremental rotary encoder with A/B quadrature signal transmission

## A-607.175M

PIglide RT rotary air bearing module, 300 mm motion platform diameter, 175 mm bearing journal length, mounting base

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## PImicos


[^0]:    ${ }^{(1)}$ Dependent on the quality of the underlying surface, the payload, orientation, and forces that act on the stage from the outside. Please contact PI for application-specific parameters. The specified values are static (no rotary motion during measuring) and without load.
    ${ }^{(2)}$ The loads listed assume a supply pressure of $550 \mathrm{kPa}(80 \mathrm{psi})$. Please contact PI if other pressures are required.
    ${ }^{(3)}$ May be limited by the payload, payload imbalance, controller or drive.
    ${ }^{(4)}$ Assumes 4096x interpolation. Contact PI for the use of other factors.
    ${ }^{(5)}$ The specified values are based on error compensation controlled by the controller. The stage must be ordered with an A-8xx series controller from PI to reach these values. Accuracy values assume short-term duration and do not consider the long-term effects of thermal drift on the stage.
    ${ }^{(6)}$ To protect the stage against damage, it is recommended to connect an air pressure sensor to the Motion-Stop input of the controller. Ask about customized versions.

[^1]:    ${ }^{(2)}$ Precision specifications are dependent on quality of mounting base, payload, orientation, and external forces on the bearing. For application-specific parameters, please contact PI. Values shown are static (no rotational velocity during measurement).
    ${ }^{(3)}$ Velocity may be limited by the encoder option or payload imbalance. Please contact PI for further details.

