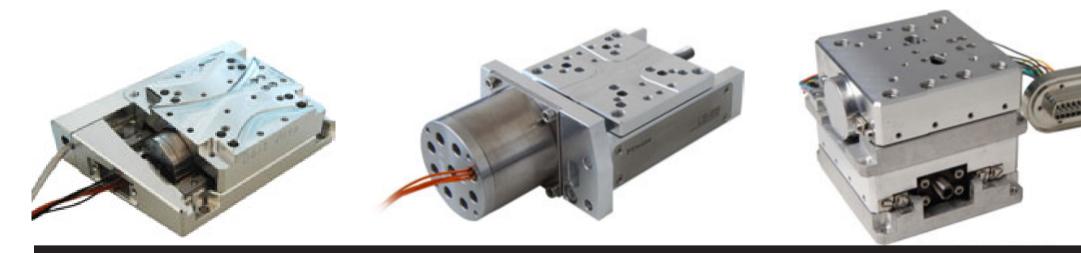
Call Us Today 508.832.3456 (East) 949.679.9191 (West)



# LINEAR STAGES

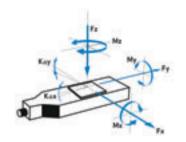






## FACTS

Load characteristics	Fx(N)	Fy(N)	Fz(N)	Mx(Nm)	My <sub>(Nm)</sub>	Mz <sub>(Nm)</sub>	kax(μrad/Nm)	kay(μrad/Nm)
FV	10	3	10	0.4	0.6	0.4	80	30
HV	10	3	10	0.4	0.6	0.4	80	30
UHVG	10	3	10	0.4	0.6	0.4	80	30





The MTS-65 Vacuum micro stage was developed for industrial application with limited space conditions and is typically used for the positioning of laser diodes and optical components. Driven by a 2phase stepper vacuum motor using high resolution micro-stepping, the gearless stage utilizes re-circulating ball bearings and a ground re-circulating ball screw. As a result, a high stiffness, accuracy and smoothness of motion is achieved. The micro stage is equipped with two limit switches. For higher positioning accuracy and repeatability of  $0.1 \mu m$ , the MTS-65 Vacuum micro stage is offered with a linear scale. Using a special mounting kit, the MTS-65 Vacuum stages can be assembled as XY or XYZ-modules.

# KEY FEATURES

- Vacuum up to 10-9 hPa
- Travel range up to 52 mm (2")
- Uni-directional repeatability down to 0.1 μm
- Maximum speed 2.5 mm/sec
- Load capacity up to 1 kg
- Integrated limit switches
- Option: linear scale



# TECHNICAL DATA

Travel range (mm)	13	26	52
Straightness / Flatness (µm)	± 1	± 2	±3
Pitch (µrad)	± 40	± 60	± 80
Yaw (µrad)	± 40	± 40	± 40
Weight (kg)	0.4	0.6	0.8

Vacuum type	FV	HV	UHVG	
Linear scale				UHV
Speed max. (mm/sec)	2.5	1	1	
Resolution calculated (µm)	5 (FS)	5 (FS)	5 (FS)	0.05
Resolution typical (µm)	0.1	0.1	0.1	0.05
Bi-directional Repeatability (μm)	± 5	± 5	± 5	± 0.2
Uni-directional Repeatability (µm)	0.2	0.2	0.2	0.1
Nominal Current (A)	1.2	1.2	1.2	

Accuracy	onrequest
Velocity range (mm/sec)	0.001 3
Material	Aluminum or Stainless steel, suitable for vacuum

Vacuum Note: FS = full step, RE = rotary encoder

More info: Detailed information concerning motors and encoders, see appendix.

Travel (mm)	13	26	52
Α	38,5	45	62
В	62	75	105
C	99 5	1125	1475

6217-V-

2

3

2

3

0

1

Order No.

F۷ ΗV

UHVG

13 mm (1/2")

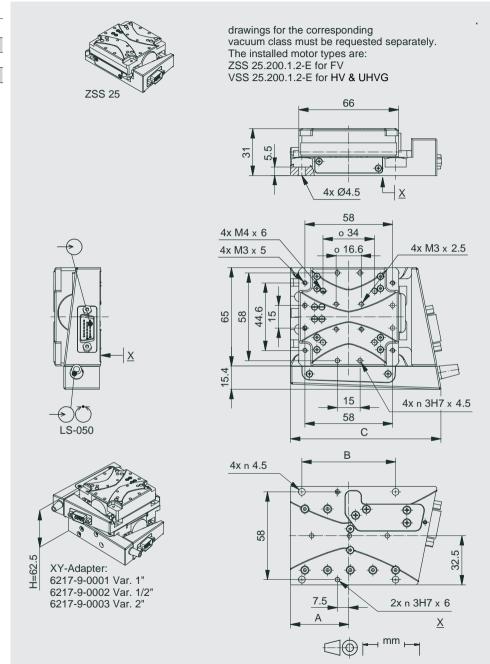
26 mm (1")

52 mm (2")

open loop

closed loop

0 0



**APPLICATIONS CONTROLLERS ROBOTICS** 

#### LINEAR STAGES

**ROTATION STAGES** PIEZO STAGES ACCESSORIES **APPENDIX** 

> UPM-160 HPS-170 LS-270 LS-180 PLS-85 LS-65

#### MTS-65

MTS-70 VT-80 15-40 MCS NPE-200 UPL-120 ES-100 ES-82 MA-35 MP-20 MP-20 B

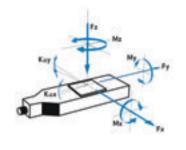
MP-15





## FACTS

Load characteristics	Fx(N)	Fy(N)	Fz(N)	Mx(Nm)	My <sub>(Nm)</sub>	Mz <sub>(Nm)</sub>	kax(μrad/Nm)	kay(μrad/Nm)
FV	50	25	60	7.5	7.5	7.5	140	80
10-6	50	25	60	7.5	7.5	7.5	140	80
HV	50	25	60	7.5	7.5	7.5	140	80
UHVG	50	25	60	7.5	7.5	7.5	140	80



The LS-65 Vacuum linear stage features a compact, low profile construction for high strength in a lightweight package. Typical applications for this measuring stage are inspection stations and micromanipulators for laser diodes and other highly sensitive components. A precision ground lead-screw with 1 mm pitch guarantees smooth and quiet motion. The LS-65 Vacuum linear stages are equipped with a re-circulating ball guiding system and are motorized with a special 2-phase vacuum stepper motor.



# KEY FEATURES

- Vacuum upt 10-9 hPa
- Travel range up to 102 mm (4")
- Uni-directional repeatability down to 0.3 μm
- Maximum speed 4 mm/sec
- Load capacity up to 6 kg
- Integrated limit switches
- Optionally higher resolution / 0.4 mm pitch
- Optionally higher repeatability and speed with ballscrew



# TECHNICAL DATA

Travel range (mm)	26	52	77	102
Straightness / Flatness (µm)	± 2	± 4	± 6	± 8
Pitch (µrad)	± 70	± 90	± 110	± 130
Yaw (µrad)	± 70	± 80	± 90	± 100
Weight (kg)	0.6	0.7	0.8	0.9

Vacuum type	FV	10-6	HV	UHVG	
Linear scale					UHV
Speed max. (mm/sec)	4	1.5	1.5	1.5	
Resolution calculated (µm)	5 (FS)	5 (FS)	5 (FS)	5 (FS)	0.05
Resolution typical (µm)	0.2	0.2	0.2	0.2	0.05
Bi-directional Repeatability (μm)	± 5	± 5	± 5	± 5	± 0.1
Uni-directional Repeatability (µm)	0.3	0.3	0.3	0.3	0.05
Nominal Current (A)	1.2	1.2	1.2	1.2	

Accuracy	on request
Velocity range (mm/sec)	0.001 3
Material	Aluminum or Stainless steel, suitable for vacuum

Vacuum Note: FS = full step, RE = rotary encoder

More info: Detailed information concerning motors and encoders, see appendix.

Vacuum
--------

drawings for the corresponding

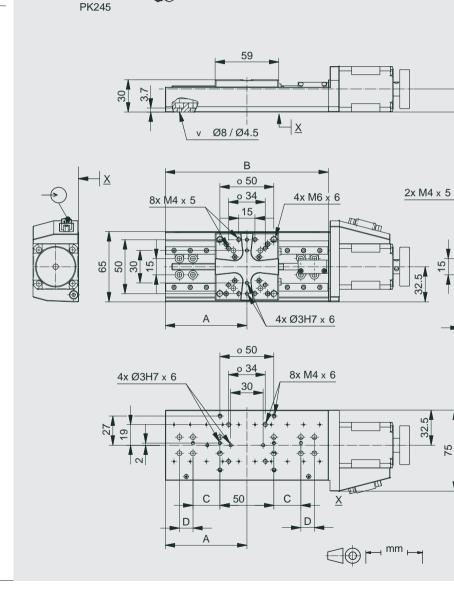
The installed motor types are:

VSS 42.200.1.2-E for HV & UHVG

PK245 for FV

vacuum class must be requested separately.

Travel (mm)	26	52	77	102
Α	46,5	60,5	75,5	85,5
В	93	121	151	171
С	9	25	25	37,5
D	-	-	12,5	12,5



**APPLICATIONS CONTROLLERS ROBOTICS** 

#### LINEAR STAGES

**ROTATION STAGES** PIEZO STAGES ACCESSORIES

**APPENDIX** 

UPM-160 HPS-170 LS-270 LS-180 LS-110 PLS-85

#### LS-65

MTS-65 MTS-70 VT-80 LS-40 MCS NPE-200 UPL-120 ES-100 ES-82 MA-35

MP-20

MP-15

MP-20 B

Order No.

F۷

HV

UHVG

10-6

26 mm (1") 52 mm (2") 6233-V-

 $_{1}$ 

2

3

6

2

0 0







# **FACTS**

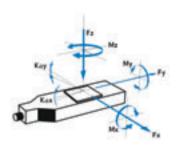
Load characteristics	Fx(N)	Fy(N)	Fz(N)	Mx <sub>(Nm)</sub>	My <sub>(Nm)</sub>	Mz <sub>(Nm)</sub>	kax <sub>(µrad/Nm)</sub>	kay <sub>(μrad/Nm)</sub>
FV	10	3	10	0.4	0.6	0.4	80	30
HV	10	3	10	0.4	0.6	0.4	80	30
UHVG	10	3	10	0.4	0.6	0.4	80	30



# KEY FEATURES

- Vacuum up to 10-9 hPa
- Travel range 10 mm
- Uni-directional repeatability down to 0.1 μm
- Maximum speed 3 mm/sec
- Load capacity up to 1 kg
- Integrated limit switches
- Option: linear scale





The MTS-70 Vacuum micro stage was

developed for precision industrial applications with limited space conditions. The stage is driven by a 2-phase gearless vacuum stepper motor.The MTS-70 Vacuum micro stages series is provided with cross-roller bearings and a ground recirculating ball screw guaranteeing stiffness, accuracy and maximum smoothness of motion. The MTS-70 Vacuum stages are equipped with two limit switches. For high positioning accuracy and repeatability, the MTS-70 micro stages are offered with a linear scale. The stages are offered as a single axis or as an integrated XY system.

# TECHNICAL DATA

Travel range (mm)	10
Straightness / Flatness (µm)	±1
Pitch (µrad)	± 50
Yaw (µrad)	± 50
Weight (kg)	0.4

Vacuum type	FV	HV	UHVG		
Linear scale				FV	UHV
Speed max. (mm/sec)	2.5	1	1		
Resolution calculated (µm)	5 (FS)	5 (FS)	5 (FS)	0.05	0.05
Resolution typical (µm)	0.1	0.1	0.1	0.05	0.05
Bi-directional Repeatability (µm)	± 5	± 5	± 5	± 0.2	± 0.2
Uni-directional Repeatability (µm)	0.2	0.2	0.2	0.1	0.1
Nominal Current (A)	1.2	1.2	1.2		

Accuracy	on request
Velocity range (mm/sec)	0.001 3
Material	Aluminum or Stainless steel, suitable for vacuum

Vacuum Note: FS = full step, RE = rotary encoder

More info: Detailed information concerning motors and encoders, see appendix.



#### LINEAR STAGES

**ROTATION STAGES** PIEZO STAGES ACCESSORIES **APPENDIX** 

> UPM-160 HPS-170 LS-270 LS-180 PLS-85 LS-65 MTS-65

# MTS-70

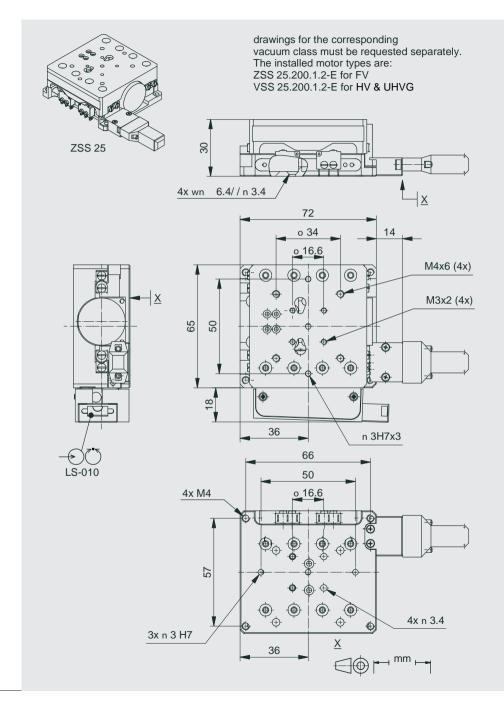
VT-80

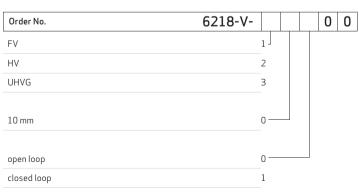
LS-40

MCS NPE-200 UPL-120 ES-100 ES-82

MA-35 MP-20 MP-20 B

MP-15





#### **USA (East) & CANADA**

PI (Physik Instrumente) L.P. 16 Albert St.

Auburn, MA 01501 Tel: +1 (508) 832 3456 Fax: +1 (508) 832 0506 Email: info@pi-usa.us www.pi-usa.us

#### **USA (West) & MEXICO**

PI (Physik Instrumente) L.P. 5420 Trabuco Rd., Suite 100

Irvine, CA 92620 Tel: +1 (949) 679 9191 Fax: +1 (949) 679 9292 Email: info@pi-usa.us www.pi-usa.us

#### **GERMANY**

Headquarters:

PI miCos GmbH Freiburger Strasse 30 D-79427 Eschbach GERMANY

Phone: +49 7634 50 57 0 Fax: +49 7634 50 57 393 e-mail: info@pimicos.com home: www.pimicos.com

Physik Instrumente (PI) GmbH & Co. KG

Auf der Römerstraße 1
76228 Karlsruhe/Palmbach
Tel: +49 (721) 4846-0
Fax: +49 (721) 4846-1019
Email: info@pi.ws

www.pi.ws

Call Us Today 508.832.3456 (East) 949.679.9191 (West)













